



# RHL 37 Well Pad Drilling Fluid Additives

Ingredients	Chemical Abstract Service Number (CAS #)	Weight %	Gallons Used	% of Total Usage
<b>Water</b>	7732-18-5	100	773710	79.69%
<b>Defoamer</b>			2002	0.17%
Hydrophobic Silica	67762-90-7	<10		
Distillates (petroleum) Hydrotreated Light Napthenic	64742-53-6	60-80		
<b>Foamer(s)</b>			2987	0.25%
Ammonium C6-10-alkyl polyoxyethylene sulfate	68037-05-8	10 - < 20		
Diethylene Glycol Monobutyl Ether	112-34-5	10 - < 20		
Poly(oxy-1,2-ethanediy), .alpha.-sulfo-.omega.-(hexyloxy)-, ammonium salt	63428-86-4	10 - < 20		
Ammonium Cumene Sulfonate	37475-88-0	3 - < 5		
Sulfonic Acids, C14-16- Alkane Hydroxy and C14-16-Alkene, Sodium Salts	68439-57-6	1 - < 3		
2-Butoxyethanol	111-76-2	5-10		
Ammonium Laureth Sulfate	32612-48-9	90-95%		
Sodium Lauryl Sulfate	151-21-3			
Alpha Olefim Sulfonate	68439-57-6			
<b>Base Synthetic Oil</b>			145643	15.95%
Distillates (petroleum), hydrotreated light	64742-47-8	100		
<b>Barite</b>			24559	2.22%
Barium sulfate	7727-43-7	84-98		
Silica, quartz	14808-60-7	1-5		
Calcium carbonate	471-34-1	1-5		
Clay	1332-58-7	.1-6		
<b>Organophilic Clay</b>			395	0.01%
Quaternary Ammonium Compd.,benzylbis(hydrogenated Tallow Alkyl)methyl, Salt With Bentonite	68153-30-0	97 - 100		
Quartz	14808-60-7	< 3		
<b>Lime</b>			1350	0.15%
Calcium hydroxide	1305-62-0	>85		
Silica, quartz	14808-60-7	<0.1		
<b>Emulsifier</b>			5775	0.63%
Mixture of Fatty acids, tall oil	61790-12-3	10-50		
Distillates (petroleum), hydrotreated light	64742-47-8	10-50		
Fatty Amine	61791-26-2	2-3		
Blend of chemically modified tall oil derivative	68154,94-9	2-3		
Diethanolamine	111-42-2	.25-.75		
<b>Calcium Chloride</b>			702	0.12%
Calcium Chloride	10043-52-4	94-97		
Potassium Chloride	7447-40-7	2-3		
Sodium Chloride	7647-14-5	1-2		
<b>Wetting Agent</b>			7700	0.78%
Distillates (petroleum), hydrotreated middle	64742-46-7	30 - 60		
<b>Fluid Loss Control</b>			135	0.03%
Gilsonite	012002-43-6	100		